

Work Order ID 151378

Friday, September 23, 2016 2:49:02 PM

151378

Page 2

Item ID: D206-648-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Ground Handling Wheel Modification

Start Date: 9/19/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 9/23/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130						2x	DAS 27 9-89	DAS 28 9-89	DEC 13 2016
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-648-013								
140	QC21- Final Inspection - Work Order Release	0.00					DAS 21 9-89		
140									
QC	Memo	0.03							DEC 14 2016
Quality Control									

VS 16/12/13

DAS
21
9-89

Picklist Print

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Page 1

Work Order ID: 151378

151378

Parent Item: D206-648-013

D206-648-013

Parent Item Name: Ground Handling Wheel Modification

Start Date: 9/19/2016

Required Date: 9/23/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A05.09.23New issueKJ/JLM
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2652

Manufactured

No

110

Each

534.0000

8

16

**

150988

D2652

Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST009

490

149586

176

149681

108

149828

206

DAS
28
9-89

DAS
26
9-89
DAS
27
9-89
DEC 09 2016
NOV 30 2016

D3414-041

Manufactured

No

110

Each

32.0000

2

4

**

102158x2

D3414-041

Lug

Location

Loc Qty

Loc Code

ST531

14

136607

6

148302

8

ST532A

18

147135

18

DAS
28
9-89

DAS
26
9-89
DAS
27
9-89
DEC 09 2016
NOV 30 2016

Work Order ID: 151378

151378

Parent Item: D206-648-013

D206-648-013

Parent Item Name: Ground Handling Wheel Modification

Start Date: 9/19/2016

Required Date: 9/23/2016
Required Qty: 2.00

Start Qty: 2.00

4

**

Each 110

300.0000

8

AN3C37A

AN3C37A

BOLT

DAS
28
9-89

Purchased

No

Location

OVER002

M131856

M132169

M132381

ST347

131651

M135718

No

Purchased

NAS1149C0363R

NAS1149C0363R

Washer

DAS
28
9-89

Location

FP001

114742

m133077

GA

m133077

ST266

m135672

144

Loc Qty

110

Each

619.0000

**

4

8

Loc Code

Loc Code

m135718

8x

Work Order ID: 151378

151378

Parent Item: D206-648-013

D206-648-013

Parent Item Name: Ground Handling Wheel Modification

Start Date: 9/19/2016

Required Date: 9/23/2016
Required Qty: 2.00

Start Qty: 2.00

4

**

Each 110

300.0000

8

AN3C37A

AN3C37A

BOLT

DAS
28
9-89

Purchased

No

Location

OVER002

M131856

M132169

M132381

ST347

131651

M135718

No

Purchased

NAS1149C0363R

NAS1149C0363R

Washer

DAS
28
9-89

Location

FP001

114742

m133077

GA

m133077

ST266

m135672

144

Loc Qty

110

Each

619.0000

**

4

8

Loc Code

Loc Code

m135718

8x

Picklist Print

Page 3

Friday, September 23, 2016 2:49:01 PM

Work Order ID: 151378

151378

Parent Item: D206-648-013

D206-648-013

Parent Item Name: Ground Handling Wheel Modification

Start Date: 9/19/2016

Required Date: 9/23/2016

Start Qty: 2.00

Required Qty: 2.00

MS21043-3

Purchased

No

110

Each

1,358.000

4

8

MS21043-3

Nut

DAS
26
9-89
DAS
27
9-89

NOV 30 2016

DAS
28
9-89

Location

Loc Qty

Loc Code

FG	80	
103691	80	
FP001	11	
m130673	11	
GA	203	
m133990	203	
OVER007	400	
m134861	0	
m135704	400	
ST302	595	
m135442	195	
m135544	400	
ST304	69	
m131340	69	

Ex

Work Order ID 151378

Tuesday, November 29, 2016 2:09:39 PM

151378

Page 1

Item ID: D206-648-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Ground Handling Wheel Modification

Start Date: 9/19/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 9/23/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

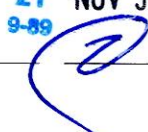
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D206-648	Rev B								
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-648-013 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.01							
Quality Control									

DAS
21
9-89
NOV 30 2016



REFERENCE ONLY

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/02/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	